

NURFARHAIN SHALEZA BINTI YUSOFF

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PROFESSIONAL SUMMARY

Dynamic and results-oriented Production Manager with extensive experience leading high performance teams in the pharmaceutical and medical device industry. Adept at overseeing the entire production process from planning and scheduling to quality control and optimization. Proven track record of achieving operational excellence while ensuring adherence to regulatory standards and maintaining a safe work environment. Skilled in implementing efficient production strategies to meet and exceed organizational goals.

WORK EXPERIENCE

Molnlycke Healthcare Sdn. Bhd, Kedah

Sep 2023 - Present

Production Manager

Key Responsibilities :

- Act as the head of surgical gloves manufacturing
- Supervise and guide a team of 300 personnel to accomplish project objectives, meet productivity targets while adhering to regulatory standards.
- Formulate and execute plans to address present and future operational requirements effectively.
- Strategically manage capacities to streamline operational execution and maintain high standards of performance.
- Direct the operations under the Project Management Office (PMO) for five pivotal company projects.

Key Achievement :

- Drive lean initiatives of remodification of the equipment with the saving of RM1.2m
- Introducing new quality standard of AQL 0.4 free holes as the benchmark for the gloves industry
- Process optimization reducing the carbon emission by 5%

Resmed Malaysia Operations Sdn. Bhd, Johor

Sep 2022 - Sep 2023

Production Team Lead

Key Responsibilities :

- Section Head Final Assembly of Headgear
- Develop and execute schedules and resource plans to meet production targets while maintaining quality standards.
- Lead a cross-functional team comprising various departments to address issues, implement solutions, and drive continuous improvement initiatives related to safety, quality, output, and departmental culture.
- Oversee final assembly processes to ensure products meet quality standards and customer expectations while ensuring productivity in accordance with established quality and compliance standards, and implement any necessary measures to maintain compliance.
- Efficiently manage resources including manpower, equipment, and materials to optimize production output and minimize downtime.

Key Achievement :

- Lead Safety Brownfield Project: Enhancing Safety Features of Jig for 20 lines.

**Duopharma
Manufacturing (Bangi)
Sdn. Bhd, Selangor**

Jul 2021 - Aug 2022

Senior Executive, Production

Key Responsibilities :

- Lead and oversee productivity, compliance, and projects within the Oral Solid Dosage (OSD) department.
- Coordinate and optimize productivity to ensure supply objectives are met, including scheduling and resource management.
- Supervise compliance adherence efforts in production, collaborating with quality and technical teams on qualification & validation, root cause analysis, GMP enhancement, and audit affairs.
- Act as the primary lead for both internal and external audits and visits.
- Plan and coordinate line operations, as well as managing CAPEX and OPEX.
- Resolve product quality issues efficiently to minimize process downtime.
- Lead brownfield projects, including the expansion of dispensing and granulation lines.
- Collaborate as a key team member in technology transfer and scale-up activities for commercial production.

Key Achievement :

- Achieved a 30% increase in line efficiency.
- Successfully reduced process downtime of problematic products by 13.2%.

Aug 2019 - Jun 2021

Executive, Production

Key Responsibilities :

- Collaborate in overseeing manufacturing operations for Oral Solid Dosage, ensuring adherence to cGMP standards in production.
- Address process challenges promptly to maintain smooth production flow.
- Oversee all aspects of compliance includes Out of Specification (OOS) investigations, Corrective and Preventive Actions (CAPA), change control, product complaints, risk assessments, and trend analysis.
- Maintain production schedule adherence across the entire production line.
- Play a crucial role in the registration submission process.

Key Achievement :

- Successfully completed an EU Mock Audit conducted by GMP Healthcare Ltd in December 2019.
- Developed a Production Quality Review (PQR) data system, including establishment of write-up template and interpreting data using MiniTab.
- Played a pivotal role as a team member in a corporate rebranding initiative.
- Implemented Lean initiatives resulting in cost savings of RM628,000.00.

**University of
Nottingham, Malaysia**

2019

Research Assistant

Key Responsibilities :

- Utilize hands-on experience in the extraction of plants from the Amaranthaceae family.
- Participate in both small and large-scale extraction processes involving multiple chemical reactions.
- Perform cell culture activities including revival, seeding, viability assessments, and assays.
- Proficient in hands-on cell culture techniques involving mammalian cells, particularly those pertaining to the thoracic region, including A549 and Calu 3 cancer cells.

EDUCATION

2016 - 2019

BSc. (Hons) Pharmaceutical and Health Science
University of Nottingham | Second class upper

- Thesis: The cytotoxicity of Inorganic Extracts from the Malaysian Haze Particles PM2.5 on Human Airway Epithelial Cell Lines
 - *Epidemiology evidence demonstrated the serious health effect of inorganic compound mainly composed of secondary inorganic aerosol and trace element with the toxicity of the inorganic extract of PM2.5 is directly proportional to the concentration and incubation time. This is proven based on the morphological changes such as perforation and cellshedding in line with the decrease in the % of cell viability.*

2015 - 2016

Foundation in Science
University of Nottingham | Pass with excellence

SKILLS & PROFICIENCIES

- **Computer** : Microsoft Office, Minitab, SAP, Kronos, LMS
- **Professional** : Lean Manufacturing, Kaizen Tools, Value Stream Mapping, Certified Lean Practitioner, People Management, Project Management, Problem Solving, Root Cause Analysis Tools (e.g Fishbone,5 Why's), 3dx , PLM, ISO13485
- **Personal** : Communication, Time Management, Adaptability, Leadership, Teamwork, Critical Thinking
- **Language** : Bahasa Malaysia and English

ADDITIONAL INFO

- Expected Salary : Negotiable
- Availability : 3 months

REFERENCES

Low Lup Hoe, Senior Manager HAPI

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